



## ▶▶▶ HEAT TRANSFER INSTRUCTIONS

Instructions for Printing onto **Dark Colored Textiles**  
with **FOREVER Laser-Dark** New Generation

**for 100% Cotton**

### ▶▶▶ PRINT SETTINGS

#### COLOR COPIER

**Paper Mode:** See list on reverse side

**Image Mode:** **NO mirror image**

**Feeding:** Bypass (manual feeding)

#### LASER PRINTER

**Paper Mode:** See list on reverse side

**Image Mode:** **NO mirror image**

**Feeding:** Bypass (manual feeding)

### ▶▶▶ TRANSFER SETTINGS

|                    | AUTOMATIC HEAT PRESS | MANUAL HEAT PRESS |
|--------------------|----------------------|-------------------|
| <b>PRESSURE</b>    | 5 bar (70 PSI)       | High/maximum      |
| <b>TEMPERATURE</b> | 200°C (390°F)        | 200°C (390°F)     |
| <b>TIME</b>        | 60 seconds           | 80 seconds        |

### ▶▶▶ TRANSFER APPLICATION

- ▶ Print your design on **FOREVER Laser-Dark** New Generation and cut out the contours.  
(For open images or lettering use a plotter with an optical eye function.)
- ▶ Peel the backing paper off and place the transfer on the t-shirt.
- ▶ Cover the design with the silicone paper **Glossy Finish** (Antistick) and five sheets of normal paper.
- ▶ Press for 60/80 seconds respectively.
- ▶ Take off the five sheets of paper.
- ▶ Rub the silicone paper **Glossy Finish** (Antistick) with a towel until the print cools down to avoid the toner sticking to the silicone paper.
- ▶ Peel off the silicone paper **Glossy Finish** (Antistick).
- ▶ For a softer touch stretch the garment into the width.

### ▶▶▶ WASHING

- ▶ **Up to 40° C** (cold wash cycle). Do not use bleach. Do not tumble dry.

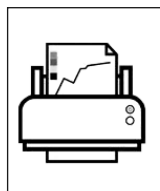
### ▶▶▶ IRONING

- ▶ **When ironing cover the print with baking paper.**



**ANY PROBLEMS?** Visit our website [www.forever-ots.com](http://www.forever-ots.com)

Click Video, choose the transfer paper, transfer machine, the product and watch the specific application!



## PRINTER COMPATIBILITY LIST FOREVER Laser-Dark New Generation

| BRAND              | MODEL                                                                                            | PRINTER SETTINGS    |
|--------------------|--------------------------------------------------------------------------------------------------|---------------------|
| <b>CANON</b>       | CLC 200         | HEAVY PAPER         |
|                    | CLC 300-350     | HEAVY PAPER         |
|                    | CLC 500-550     | HEAVY PAPER         |
|                    | CP 600          | UNSUITABLE          |
|                    | CLC 700         | HEAVY PAPER         |
|                    | CLC 800         | HEAVY PAPER         |
|                    | CLC 900-950     | HEAVY PAPER         |
|                    | CLC1000         | HEAVY PAPER         |
|                    | CLC1100         | HEAVY PAPER         |
|                    | CLC1130         | HEAVY PAPER         |
|                    | CLC1150         | HEAVY PAPER         |
|                    | CLC1160         | HEAVY PAPER         |
|                    | CLC1180         | HEAVY PAPER         |
|                    | CLC3200         | HEAVY PAPER         |
|                    | IRC 2880                                                                                         | HEAVY PAPER 1       |
|                    | C1                                                                                               | HEAVY PAPER 2       |
| <b>DEVELOP</b>     | QC 2235+                                                                                         | CARTON 1            |
|                    | QC 3101                                                                                          | CARTON 1            |
|                    | ineo 450+                                                                                        | CARTON 1            |
|                    | ineo 250+                                                                                        | CARTON 1            |
| <b>EPSON</b>       | Laser C 8500                                                                                     | UNSUITABLE          |
|                    | Laser C 8600                                                                                     | LABEL               |
|                    | Aculaser C 1100                                                                                  | UNSUITABLE          |
|                    | AculaserC1900S                                                                                   | LABEL               |
| <b>HP</b>          | 1500 L                                                                                           | HEAVY PAPER         |
|                    | 2500 L                                                                                           | HEAVY PAPER         |
|                    | 2550 L                                                                                           | ROUGH PAPER         |
|                    | 3500 N                                                                                           | CARTON              |
|                    | 4550                                                                                             | HEAVY PAPER         |
|                    | 3550                                                                                             | CARTON              |
|                    | 2600 N                                                                                           | TRANSPARENCY FOIL   |
|                    | 3600                                                                                             | CARTON              |
| <b>KYOCERA</b>     | FS-C5020N                                                                                        | LABEL               |
|                    | KM-C2520                                                                                         | THICK PAPER/HEAVY 1 |
|                    | KM-C2525E                                                                                        | THICK PAPER/HEAVY 1 |
|                    | KM-C3225                                                                                         | THICK PAPER/HEAVY 1 |
|                    | KM-C3232E                                                                                        | THICK PAPER/HEAVY 1 |
|                    | KM-C4035E                                                                                        | THICK PAPER/HEAVY 1 |
| <b>LEXMARK</b>     | C912                                                                                             | HEAVY PAPER         |
| <b>RICOH</b>       | Aficio AP3800C                                                                                   | HEAVY PAPER         |
|                    | Aficio 2228C  | HEAVY PAPER         |
|                    | Aficio C811                                                                                      | THICK PAPIER 3      |
|                    | Aficio CS510E                                                                                    | THICK PAPIER 3      |
|                    | Aficio DSC428                                                                                    | THICK PAPIER        |
|                    | Aficio CL4000DN                                                                                  | THICK 1             |
| <b>SHARP TALLY</b> | MX2300N                                                                                          | HEAVY PAPER         |
|                    | 8004/81004    | LABEL               |
|                    | 8008                                                                                             | LABEL               |
|                    | 8204          | LABEL               |
|                    | 8006e         | HEAVY PAPER         |

| BRAND            | MODEL                                                                                              | PRINTER SETTINGS  |
|------------------|----------------------------------------------------------------------------------------------------|-------------------|
| <b>MINOLTA</b>   | MagiColor 2     | TRANSPARENCY FOIL |
|                  | BizhubC250/252                                                                                     | CARTON 1          |
|                  | BizhubC350/351                                                                                     | CARTON 1          |
|                  | BizhubC450/451                                                                                     | CARTON 1          |
|                  | Bizhub Pro C500                                                                                    | NORMAL 256g       |
|                  | CF 2002                                                                                            | CARTON 1          |
|                  | CF 3102                                                                                            | CARTON 1 or 2     |
|                  | QMS 2200        | THICK PAPER       |
|                  | QMS 2300 DL                                                                                        | THICK STOCK       |
|                  | QMS 2350                                                                                           | THICK STOCK       |
|                  | MC 2400 W                                                                                          | LABEL             |
|                  | QMS 6100 DL     | HEAVY PAPER       |
|                  | Bizhub C253                                                                                        | CARTON 1          |
|                  | Bizhub C203                                                                                        | CARTON 1          |
|                  | Bizhub C353                                                                                        | CARTON 1          |
| <b>NASHUATEC</b> | DSC 328       | HEAVY PAPER       |
|                  | MPC2000                                                                                            | THICK PAPER 1     |
|                  | MPC2500AD                                                                                          | THICK PAPER 1     |
|                  | MPC2500e                                                                                           | THICK PAPER 1     |
| <b>OKI</b>       | SPC 420DN                                                                                          | THICK 1           |
|                  | C 3100/3200                                                                                        | LABEL             |
|                  | C 3300-3400                                                                                        | LABEL             |
|                  | C 5200/5500                                                                                        | LABEL             |
|                  | C 5600-5900                                                                                        | LABEL 2           |
|                  | 8600-8800                                                                                          | LABEL 2           |
|                  | C 5200/5400                                                                                        | LABEL             |
|                  | C 5700                                                                                             | GLOSSY            |
|                  | C 9300/9500                                                                                        | LABEL             |
|                  | C 9600                                                                                             | LABEL             |
| <b>TOSHIBA</b>   | C 9800                                                                                             | LABEL             |
|                  | eStudio 211c  | THICK 2           |
|                  | eStudio 311c  | THICK 2           |
|                  | eStudio2500c                                                                                       | SPECIAL 1         |
|                  | eStudio3500c                                                                                       | SPECIAL 1         |
| <b>UTAX</b>      | eStudio3510c                                                                                       | SPECIAL 1         |
|                  | CDC1526D                                                                                           | NORMAL PAPER      |
| <b>XANTE</b>     | 600           | HEAVY PAPER       |
|                  | 1200 PRO      | HEAVY PAPER       |
| <b>XEROX</b>     | ILUMINA                                                                                            | LABEL             |
|                  | DC 12         | HEAVY PAPER       |
|                  | DC 3535                                                                                            | NORMAL PAPER      |
|                  | Workcenter 3545                                                                                    | LABEL             |
|                  | DC 50         | HEAVY PAPER       |
|                  | M 24                                                                                               | THIN PAPER        |
|                  | Phaser 7400                                                                                        | THIN PAPER        |
|                  | Phaser 7750                                                                                        | NORMAL PAPER      |
|                  | DC 240/250                                                                                         | HEAVY PAPER 1     |
|                  | DC 1250                                                                                            | THICK PAPER       |

